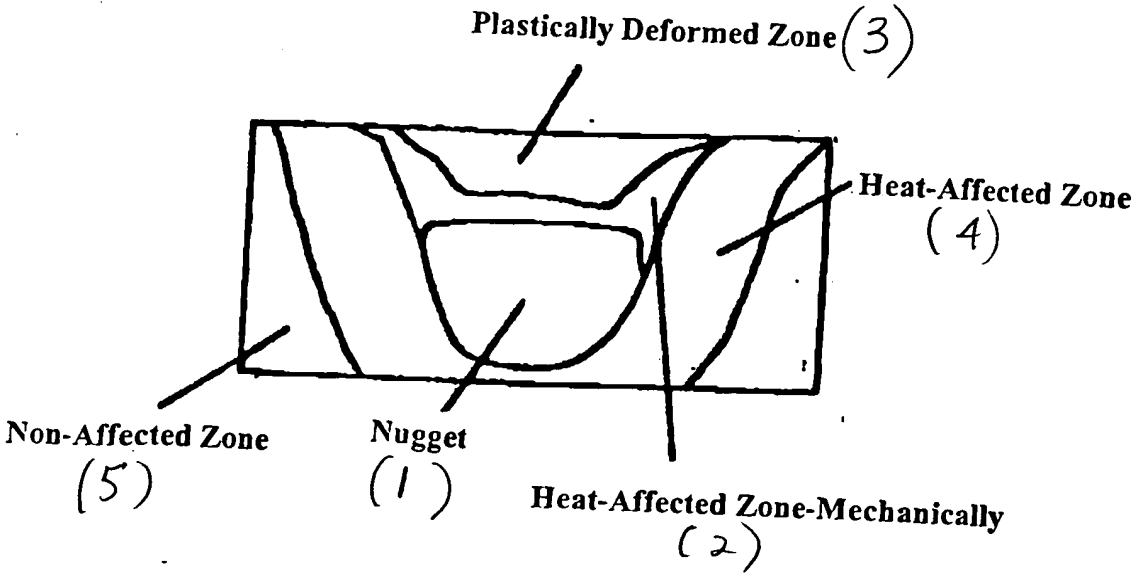
Plastically Deformed Zone (3)
Heat-Affected Zone (4)
Non-Affected Zone (5)
Nugget (1)
Heat-Affected Zone-Mechanically (2)